



Model descriptions and Bill of Materials


Collection Name:	Leisure	Model No.:	M004
Product Name:	Pleasure	Reference Standard:	ISO 12312:2013 + A1:2015
A. Product Photo / Technical Specification:	Attach photo / drawing		
			
	Sizes: One size.		Pantoscopic angle: 11°
	Lens type: Plano	Weight: 38 grams	Base Curve: 6D
B. Materials List	Laboratory test result refers to the attached test reports		
Parts Name	Part #	Supplier	Material
Centerframe	M003-01-01	CITM	TR90 Nylon
Earstem	M003-02-02 Left M003-03-02 Right	CITM	TR90 Nylon
Icon	M003-08-02 Left M003-08-03 Right	CITM	Aluminum
Hinge pin	M003-10-02	CITM	LV15-H Nylon (15%glass)
Lens	Varies with color	CITM	Polycarbonate

Frame descriptions per frame color



Color Description	Materials		Any coating?
<p>Color 1: Gloss Black Obsidian</p> 	Centerframe material:	Earstem material:	Color Paint: PPG Clear Gloss:XPC60036
	TR90 Nylon	TR90 Nylon	
	Icon material:	A380.1 Aluminum	
	Lens material:	Lens color description:	Polarized - No
	PC	Obsidian (Mirrored)	
<p>Color 2: Matte Black / Gray (Polarized & Non polarized options)</p> 	Front material:	Temple / tip material:	Color Paint / Plating description:
	TR90 Nylon	TR90 Nylon	Matte: 51C16608D2 55C16860C
	Icon material:	A380.1 Aluminum	
	Lens material:	Lens color description:	Polarized – Yes & No
	PC	Gray (Polarized & Non polarized options)	

<p style="text-align: center;">Color 3: Gloss Merle / Sepia (Polarized & Non Polarized Option)</p> 	<p>Front material: TR90 Nylon</p>	<p>Temple / tip material: TR90 Nylon</p>	<p>Color Paint / Plating description: PPG Clear Gloss:XPC60036</p>
<p style="text-align: center;">Color 4: Matte Rootbeer / Sepia</p> 	<p>Icon material: A380.1 Aluminum</p>		<p>Color Paint: Black Cerakote</p>
	<p>Lens material: PC</p>	<p>Lens color description: Sepia (Polarized & Non Polarized Option)</p>	<p>Polarized - Yes & No</p>
	<p>Front material: TR90 Nylon</p>	<p>Temple / tip material: TR90 Nylon</p>	<p>Color Paint / Plating description: Matte: 51C16608D2 55C16860C</p>
<p>Icon material: A380.1 Aluminum</p>	<p>Color Paint: Gold Cerakote</p>		
<p>Lens material: PC</p>	<p>Lens color description: Sepia</p>	<p>Polarized - No</p>	
<p style="text-align: center;">Color 5: Matte Rose / Copper</p>	<p>Front material: TR90 Nylon</p>	<p>Temple / tip material: TR90 Nylon</p>	<p>Color Paint / Plating description: Matte: 51C16608D2 55C16860C</p>





	Icon material: A380.1 Aluminum		Color Paint: Rose Cerakote
	Lens material: PC	Lens color description: Copper (Mirrored)	Polarized - No

Frame descriptions per frame color

Color Description	Materials		Any coating?
<p>Color 6: Gloss Fuel / Sepia</p> 	Front material: TR90 Nylon	Temple / tip material: TR90 Nylon	Color Paint / Plating description: PPG Clear Gloss:XPC60036
	Icon material: A380.1 Aluminum		Color Paint: Copper Cerakote
	Lens material: PC	Lens color description: Sepia	Polarized - No
<p>Color 7: Gloss Algae / Smoke / Gray</p> 	Front material: TR90 Nylon	Temple / tip material: TR90 Nylon	Color Paint / Plating description: PPG Clear Gloss:XPC60036
	Icon material: A380.1 Aluminum		Color Paint: Black Cerakote
	Lens material: PC	Lens color description: Gray Polarized	Polarized - No

CE Bill of Materials



<p>Color 8: Matte Amethyst / Smoke / Obsidian</p> 	Front material:	Temple / tip material:	Color Paint / Plating description:
	TR90 Nylon	TR90 Nylon	Matte: 51C16608D2 55C16860C
	Icon material: A380.1 Aluminum		Color Paint: Black Cerakote
	Lens material:	Lens color description:	Polarized -No
	PC	Obsidian (Mirrored)	
<p>Color 9: Matte White / Gray</p> 	Front material:	Temple / tip material:	Color Paint / Plating description:
	TR90 Nylon	TR90 Nylon	Matte: 51C16608D2 55C16860C
	Icon material: A380.1 Aluminum		Color Paint: Clear Cerakote
	Lens material:	Lens color description:	Polarized -No
	PC	Gray	



Approved By Sandra Rios 3/30/23